

**CLAIMS**

1. A method of constructing a composite foundation structure including the steps of:
  - 5 - providing a plurality of panels;
  - arranging the panels to provide shuttering defining a grid of intersecting channels for receiving settable material;
  - casting settable material into the channels; and
  - allowing the settable material to set and to bond to the shuttering- 10 so that the panels are incorporated into the foundation structure as an integral part thereof.
- 2. A method according to claim 1, which includes the further step of providing a level surface on which the shuttering is constructed.
- 15 3. A method according to claim 1 or 2 wherein the shuttering are arranged such that they form angular structures each defining an internal opening, the grid of channels being defined between adjacent structures.
- 20 4. A method according to claim 3 wherein adjacent structures are connected to and spaced from each other with spacers.

5. ~~claim-2-wherein-the-step-of-providing-a-level-surface-on-which-the~~  
shuttering is constructed includes levelling the existing soil surface,  
by removing soil, which includes the further step of returning removed  
5 soil to the internal openings after the step of arranging the panels and  
prior to casting the settable material into the channels.
6. A method according to claim 5, which includes the further step of  
compacting the soil in the openings.
- 10 7. A method according to any one of the preceding claims wherein the  
panels are selected from the group comprising non-degradable pre-  
cast concrete and fibre reinforced cementitious material.
- 15 8. A method according to claim 4 wherein the spacers are of  
cementitious material.
9. A method substantially as herein described with reference to the  
accompanying drawings.
- 20 10. A composite foundation structure constructed according to the  
method of any one of claims 1 to 9.

11. A foundation structure comprising a grid of intersecting beams of set  
settable material and shuttering of pre-cast panels bonded to the  
settable material.
- 5 12. A foundation structure according to claim 11 wherein the shuttering is  
of settable material.
13. A foundation structure according to claim 11 or 12 wherein the panels  
are selected from the group comprising non-degradable pre-cast  
10 concrete and fibre reinforced cementitious material.
14. A foundation structure substantially as herein described and as  
illustrated in the accompanying drawings.